

**CLAIMS**

1. A stab-resistant insert for protective textile, said insert comprising :
  - 5       at least one metal layer of a fabric with metal cords or metal wires;
  - at least one textile layer;
  - said textile layer being in contact with and being connected to said metal layer;
  - 10       characterized in that said textile layer comprises a non-woven material.
2. A stab-resistant insert according to claim 1, said fabric comprising metal cords or metal wires lying in parallel, the distance between  
15       said metal cords or metal wires varying between 0.40 mm and 3.2 mm.
3. A stab-resistant insert according to claim 2, wherein said elongated metal elements are unidirectional within said metal  
20       layer and wherein said elongated metal elements are bonded to said non-woven material by means of an adhesive or by means of a thermoplastic film.
4. A stab-resistant insert according to claim 3, wherein said insert  
25       comprises more than one metal layer.
5. A stab-resistant insert according to claim 4, wherein said more than one metal layers having different directions wherein said elongated metal elements run.  
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6. A stab-resistant insert according to claim 2 wherein said at least one metal layer is multi-directional.
7. A stab-resistant insert according to claim 6 wherein said non-  
35       woven textile material is bonded to said metal layer by means of

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an adhesive or by means of a thermoplastic film or by means of stitches.

- 5           8. A stab-resistant insert according to any one of claims 2 to 7,  
          wherein part of said non-woven material penetrates between the  
          elongated metal elements to decrease the likelihood of shifting  
          the elongated metal elements in said metal layer.
- 10          9. A stab-resistant insert according to any one of the preceding  
          claims, wherein said non-woven material comprises synthetic  
          fibers.
- 15          10. A stab-resistant insert according to claim 9, wherein more than  
          thirty per cent of said synthetic fibers is selected from a group  
          consisting of aramid fibers, high-density high-molecular weight  
          polyethylene fibers, poly(p-phenylene-2,6-benzobisoxazole)  
          fibers, polybenzimidazole fibers, or any combination thereof.
- 20          11. A stab-resistant insert according to any one of the preceding  
          claims, wherein each metal layer is at both sides in contact with  
          and is connected with a textile layer.
- 12.** A protective textile product comprising a stab-resistant insert  
          according to any one of the preceding claims.